

# Welding Certificate

**GSIMü-EN1090-3.00033.2014.001**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

<b>Manufacturer</b>	<b>IBS Industriebarrieren GmbH</b>  <b>Gemeindewald 4-6</b> <b>DE 86672 Thierhaupten</b>
<b>Technical specification</b>	<b>EN 1090-3:2008</b>
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-3</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	131 (partly mechanized), 141 (manually)
<b>Material Group</b>	22, 23.1, 23.2 according to CEN ISO/TR 15608 and EN 1090-3, table 1 and 2
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Josef Skultety, EWE  born on: 05.09.1956
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	03.04.2014
<b>Period of validity</b>	03.04.2017
<b>Remarks</b>	see reverse

**Place and date of issue** München, 09.07.2014  
Heidobler/ha

  
Wackerbauer  
Head of certification body